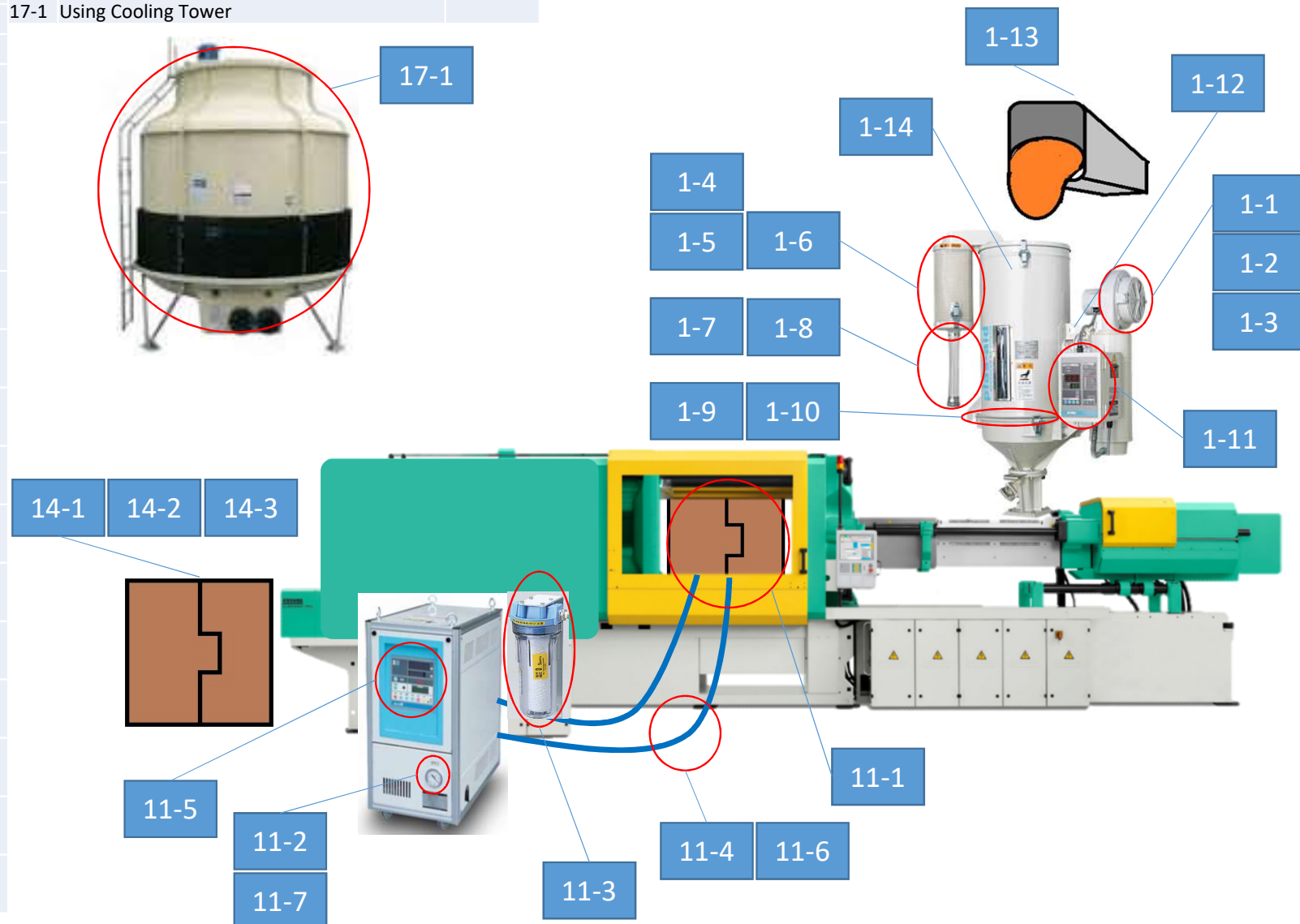


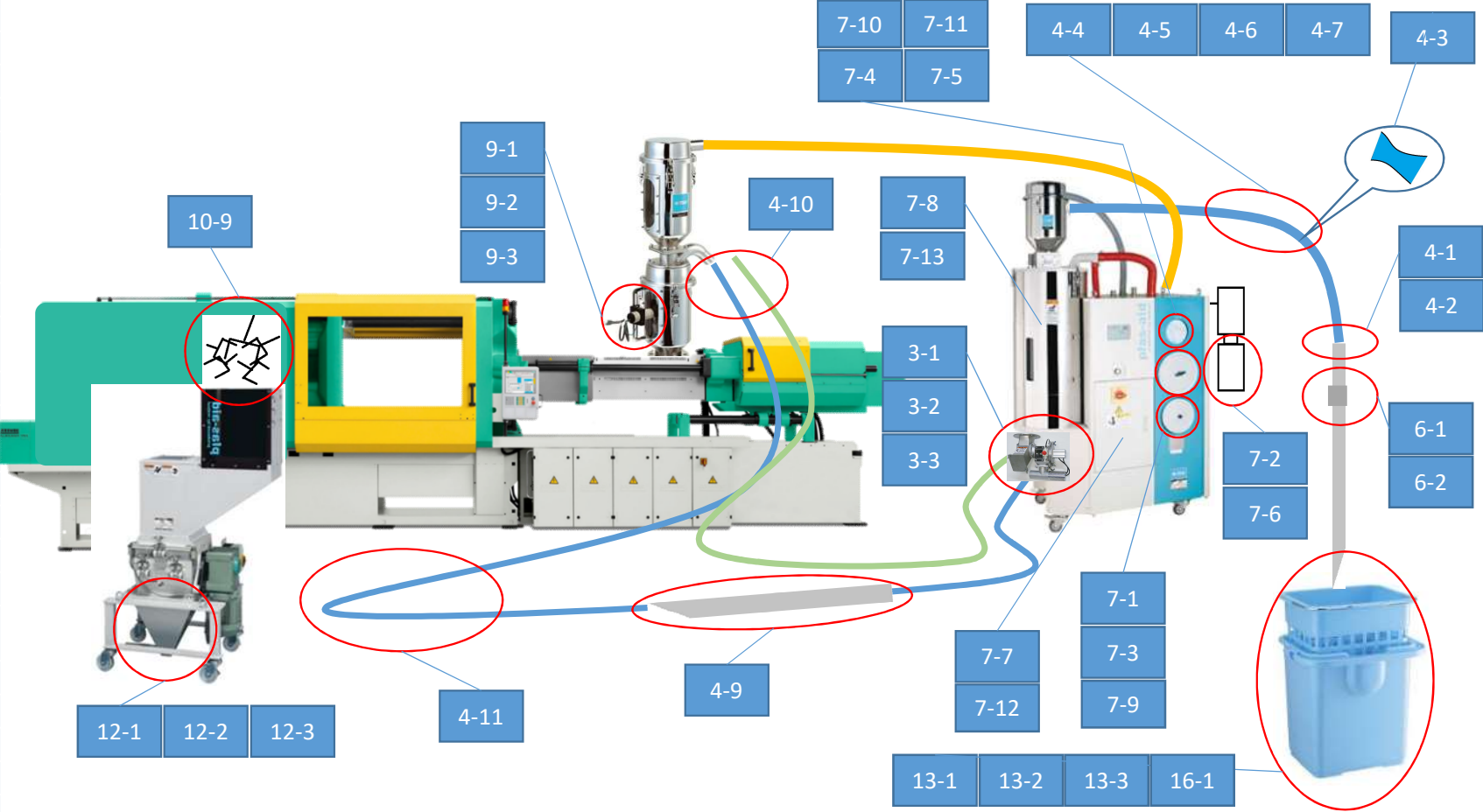
1-1	Dry Filter is dirty	14-1	Not do Preliminary temperature control
1-2	Dry Filter is nothing	14-2	Long time to change mold
1-3	Dry Filter size is not correct	14-3	Mold is pulled down every time to be clean.
1-4	Exhaust Filter is nothings	17-1	Using Cooling Tower
1-5	Exhaust Filter is dirty		
1-6	Something is put inside of Exhaust port		
1-7	Vinyl Tube color is dirty		
1-8	Vinyl Tube is crucked		
1-9	Taping around Hopper		
1-10	Packing is nothing		
1-11	Control Box is mess		
1-12	The bolt is taken out between Hoppar and heater		
1-13	Manual supplying		
1-14	Dryer run and there is not full material.		
11-1	The liquid enters the mold again after it went through the same mold.		
11-2	Puressure Gauge is broken.		
11-3	Water Filter is dirty.		
11-4	You use a thin tube.		
11-5	SV is low inspite of using Oil type MTC.		
11-6	No heat insulationg material around hose		
11-7	Low pressure (ex. 0.2Mpa)		



3-1	Air tube is not connected.
3-2	There is no handle.
3-3	Contractor is broken.
4-1	It's easy for hose to come off from suction nozzle.
4-2	There is no Hose Band.
4-3	Hose is crushed.
4-4	Hose color is dirty.
4-5	Hole of hose is covered by tape.
4-6	There is hole on Hose.
4-7	Hose bend sharply.
4-9	Hose is connected with hose by suction nozzle.
4-10	They change hose without easy coupler.
4-11	Length is too long.
6-1	No secondary air filter
6-2	Secondary air filter hole is covered by tape.
7-1	No supply filter packing
7-2	No packing of cyclone
7-3	Supply filter is dirty.
7-4	Regeneration filter is dirty.
7-5	No Regeneration Filter
7-6	A lot of dust in the Cyclone
7-7	Many gas attach on anywhere.
7-8	Dryer run and there is not full material.
7-9	There is no handle of filter lid.
7-10	Regeneration Air is weak.
7-11	Regeneration Air is low temp.
7-12	Dehumidifying Air is exhausted.
7-13	Dry Hopper is too big for the amount of material.

9-1	Sensor isn't attached.
9-2	Sensor is broken.
9-3	Nobody adjust sensitivity of sensor.
10-9	Runner doesn't go into the crusher.
12-1	No Level Switch and Alarm
12-2	No suction port
12-3	A lot of Powder

13-1	Sucking from Material Bag.
13-2	Sucking from Bucket.
13-3	Loader run and Tank is empty.
16-1	Nobody find there is no material in the tank.



2-1	Signal line length is not enough	10-1	A lot of Powder	10-8	Material becomes a thread.
2-2	Not connect	10-2	Crushed material stay at room.	10-10	Sprue and Runner is bigger than products.
2-3	Too long	10-3	There is Crusher Room.	15-1	The ratio of MB is too much.
2-4	Sharp bending	10-4	Using Bucket to collect Runner	15-2	Mixing Ratio is heterogeneity.
4-8	Hose is connected with hose by tape.	10-5	Delivering Runner to Crush room	15-3	Using Tumbler
		10-6	Suprue is thick.	15-4	The supplying distance is too long after mixing.
		10-7	End user prohibits to use crushed material.		

